



Cornell University



Developing Gram-Scale Flight Computers for Free-Flying Light Sail Demonstration in LEO

Joshua Umansky-Castro, Corbin Heywood, and Matthew Hurford

2023 International Symposium on Space Sailing

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ALPHA

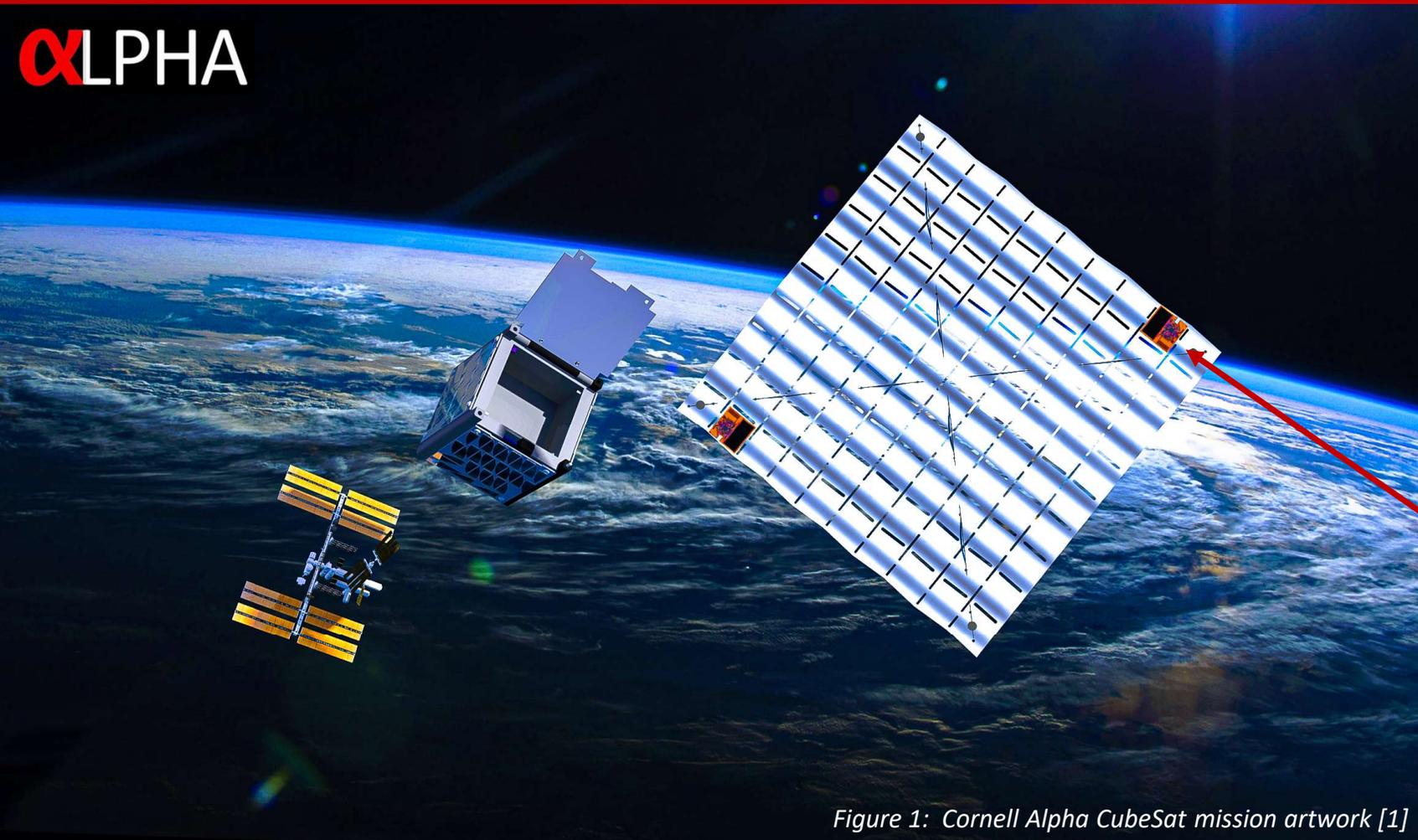


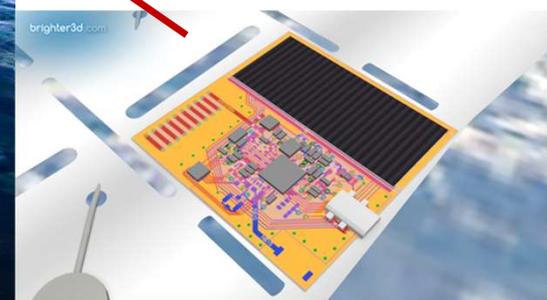
Figure 1: Cornell Alpha CubeSat mission artwork [1]

1U CubeSat
deployed from ISS

Light sail unfolds and
fully separates from
CubeSat

Gram-scale computers,
“ChipSats,” gather and
downlink sail telemetry

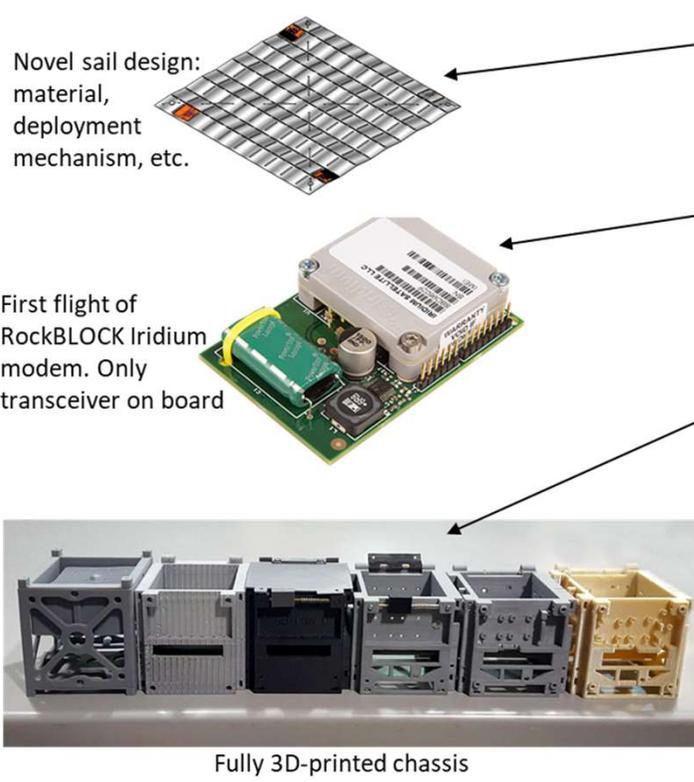
Figure 2: ChipSat on Alpha sail
[Image courtesy of Andrew Filo]



[1] Umansky-Castro et al. “Design of the Alpha CubeSat: Technology Demonstration of a ChipSat-Equipped Retroreflective Light Sail,” *AIAA SciTech 2021 Forum*, January 2021



CubeSat mission technology demonstrations



Light Sail

ChipSats

Radio

Attitude Control

3D-Printing

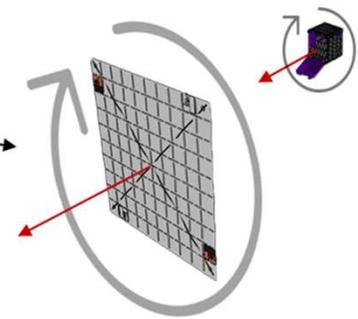
Holograms

Also establishing flight heritage for:

- flight computer
- batteries
- several sensors



First flight of newest-generation ChipSat



Full inertial body nonlinear angular rate control and attitude control using magnetorquers only



First demonstration of a holographic message plaque in space; Retroreflective elements for identification in orbit

Figure 3: Primary technology demonstrations onboard the Alpha CubeSat mission



A little about the light sail:

It's small...

But very low mass

The result: comparably high acceleration is possible

$$\sigma = \frac{m_{tot}}{A} \quad (1)$$

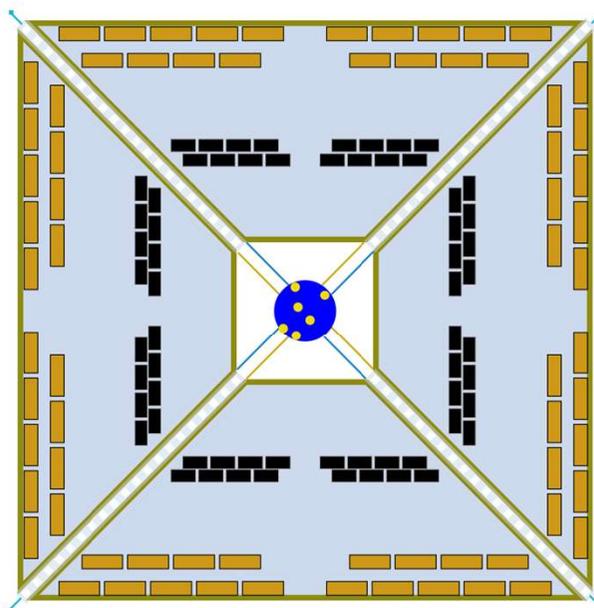
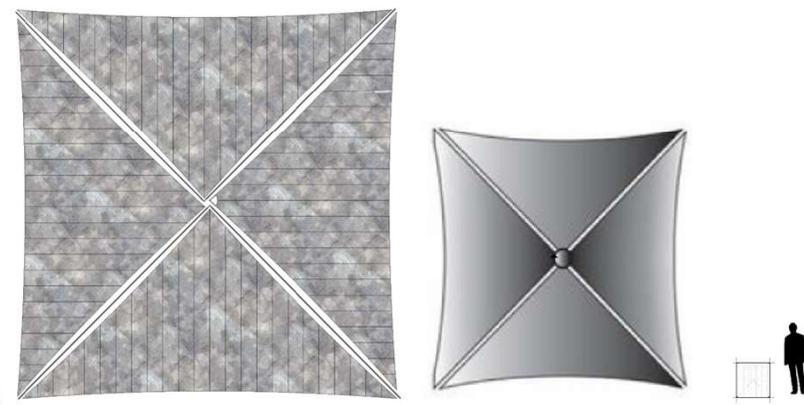


Figure 4: Size comparison with notable light sail missions [Image courtesy of Andrew Filo]



IKAROS

NEA SCOUT

LIGHTSAIL 2

ALPHA

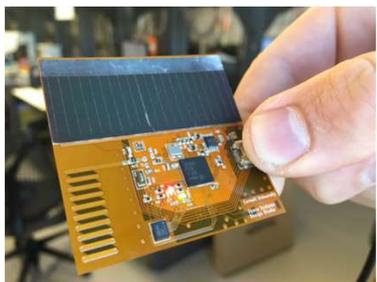
	IKAROS (2010)	NanoSail D-2 (2010)	LightSail-1,-2 (2015, 2019)	CanX-7 (2016)	InflateSail (2017)	CubeSail (2018)	Alpha (2021)
Propelled Mass	315 kg	4 kg	5 kg	3.75 kg	3.2 kg	3.5 kg	93.5 g
Sail Dimensions	14m x 14m	3.05m x 3.05m	5.6m x 5.6m	2m x 2m	3.3m x 3.3m	7.7cm x 250m	0.575m x 0.575m
Sail Area	196 m ²	10 m ²	32 m ²	4 m ²	10 m ²	20 m ²	0.33 m ²
σ (g/m ²)	1607	400	156	938	320	175	283

Table 1: Light sail specifications comparison [1]

[1] Umansky-Castro et al. "Design of the Alpha CubeSat: Technology Demonstration of a ChipSat-Equipped Retroreflective Light Sail," AIAA SciTech 2021 Forum, January 2021

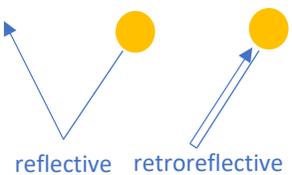


Comparably high acceleration made possible by...

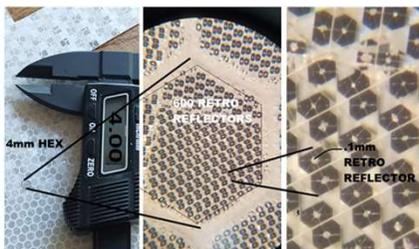


Chip-Scale Flight Computers

Retroreflective Sail Material

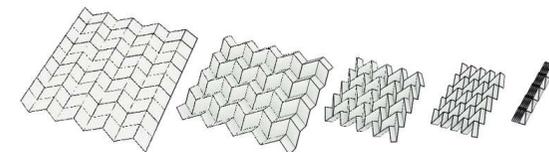
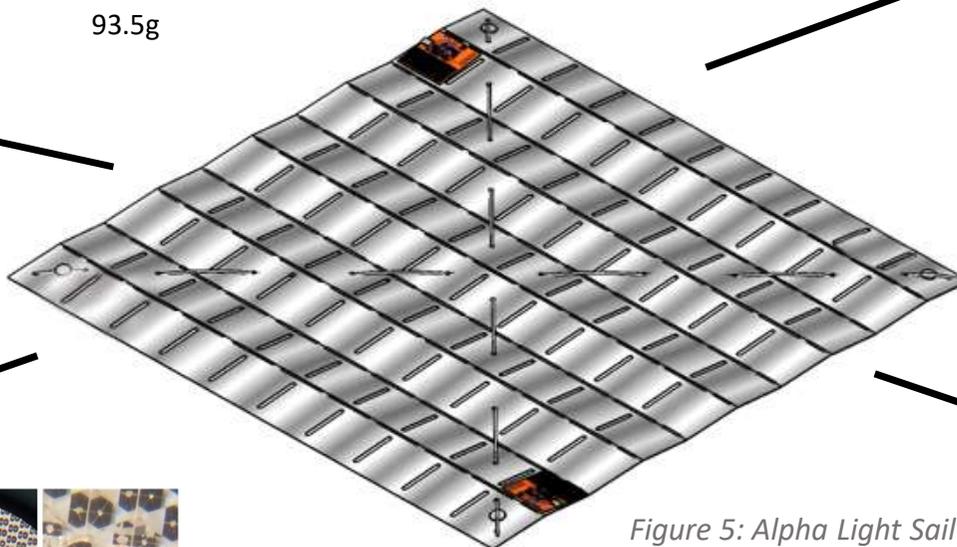


Avery Dennison®
OmniView™ T- 9000



60% OF THE AREA IS RETRO REFLECTORS

0.575m x 0.575m
93.5g



Origami Miura Fold [2]

Shape Memory Alloy Cross-Frame

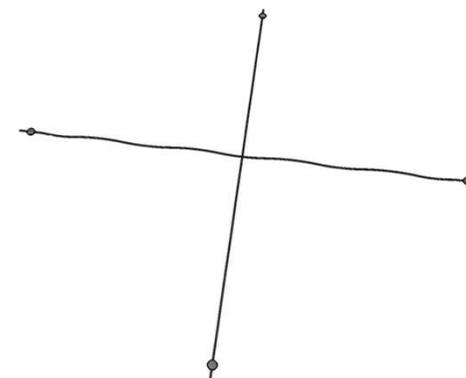


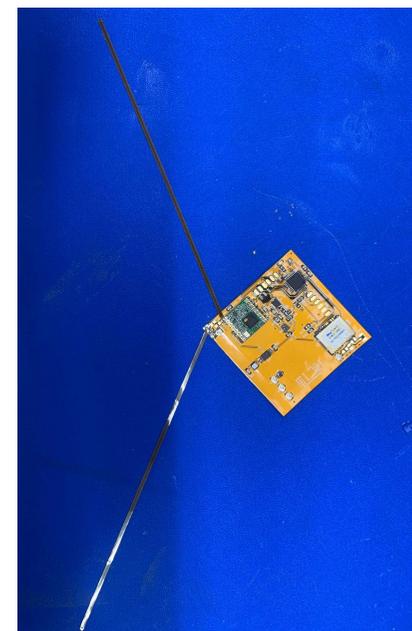
Figure 5: Alpha Light Sail Overview
[Image courtesy of Andrew Filo]



CubeSat complete as of Fall 2022



Light Sail complete as of 2020



ChipSat prototype fully functional as of May 2023

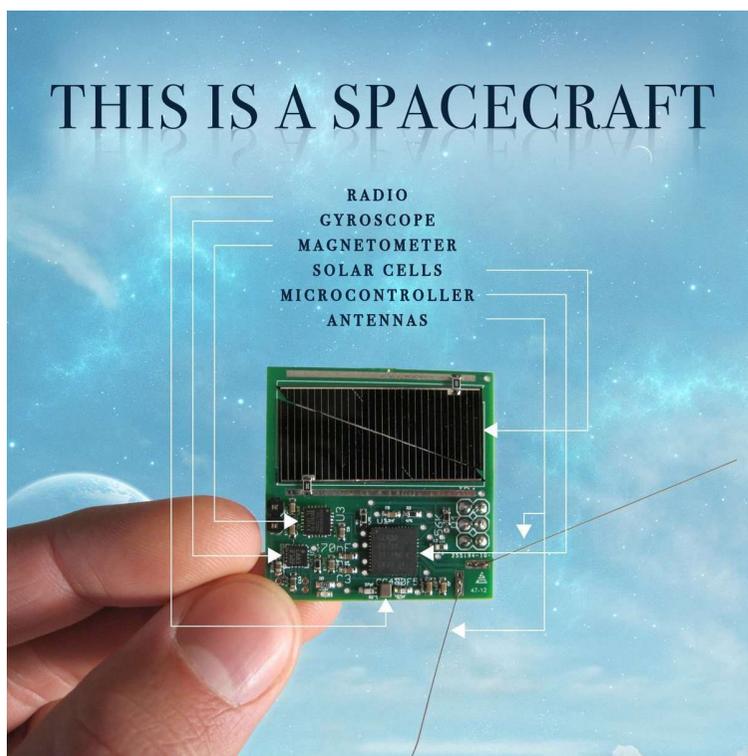
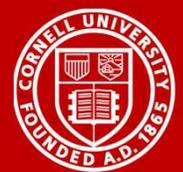


Figure 6: “Sprite” ChipSat developed at Cornell University
[Image courtesy of Zac Manchester/Breakthrough Starshot]



Figure 7: Animation of ChipSats deployed in KickSat-2 Mission [Courtesy of Ben Bishop]

Main challenge at small scale: RF Communications

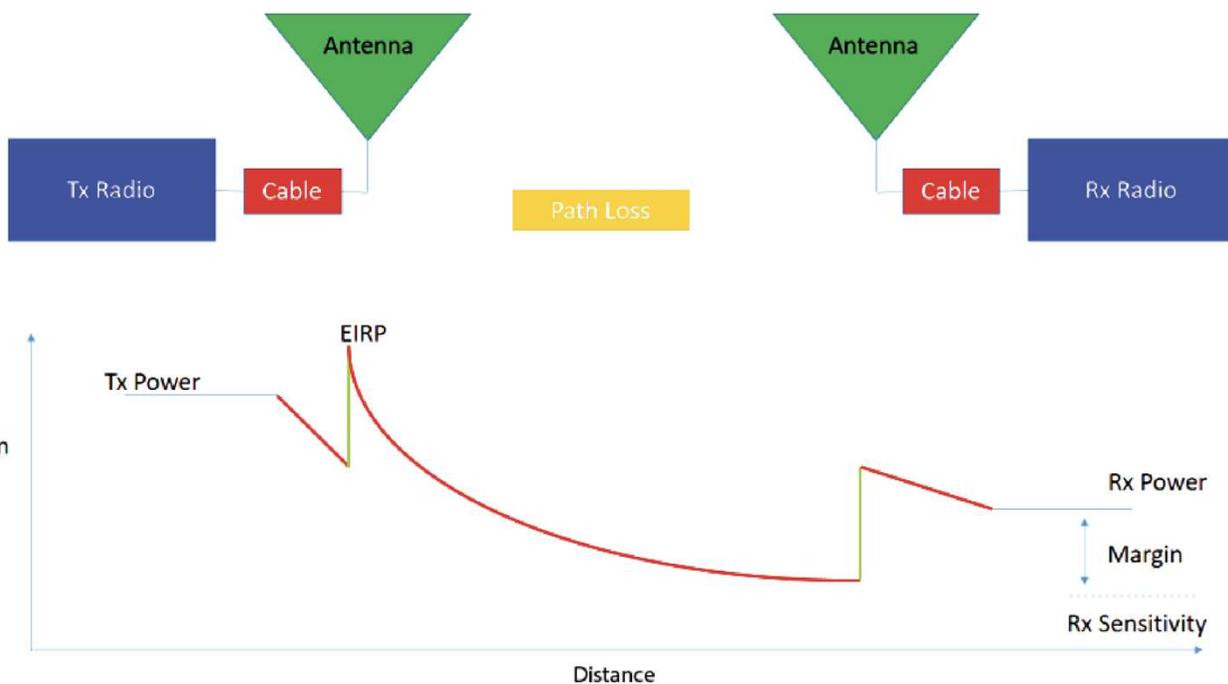


Figure 8: Link budget high level overview [Based on diagram from IITB "Satellite Wiki"]

10mW transmitter needed to be heard over 350km

Well below noise floor

Matched Filter used to extract ChipSat data from noise



Figure 9: KickSat Ground Station [3]

Testing

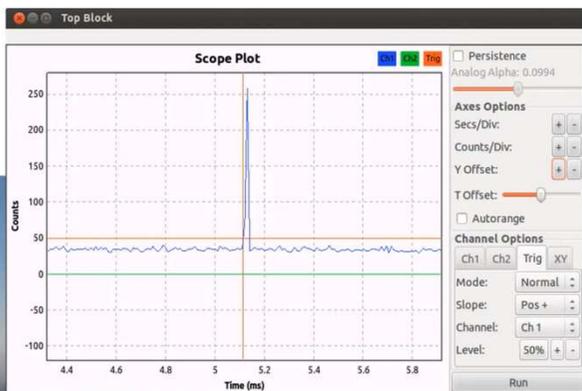
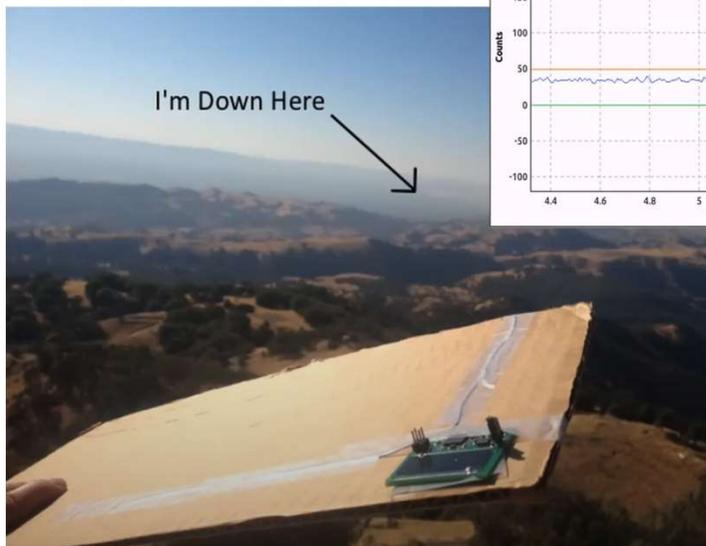


Figure 11: Correlation spike from matched filter algorithm [3]

30 mile range test

Attenuated further to simulate 1000km

Results

Faint signals detected

Figure 12: Detected ChipSat signals in LEO

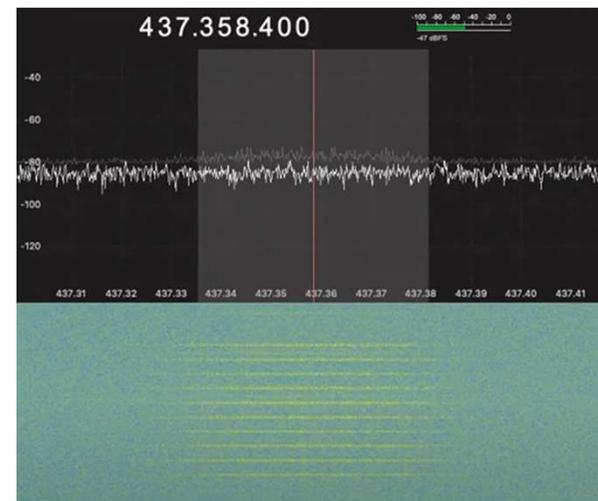


Figure 13: Dwingeloo 25m radiotelescope [Leiden University]



New mission profile = new design constraints

Sail in orbit for couple days maximum

Few passes over singular ground station

Transmissions only possible in sun

Solution: wide network of low-cost ground stations

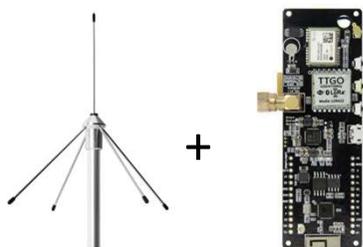


Figure 14: Example ground station equipment for next-generation ChipSats [Alixpress]



Figure 15: TinyGS network of LoRa satellite ground stations [tinygs.com]

- Proprietary Modulation Scheme
- Chirp Spread Spectrum (CSS)
- Customizability
- Extremely long range for low power



Figure 17: HopeRF RFM96 LoRa module

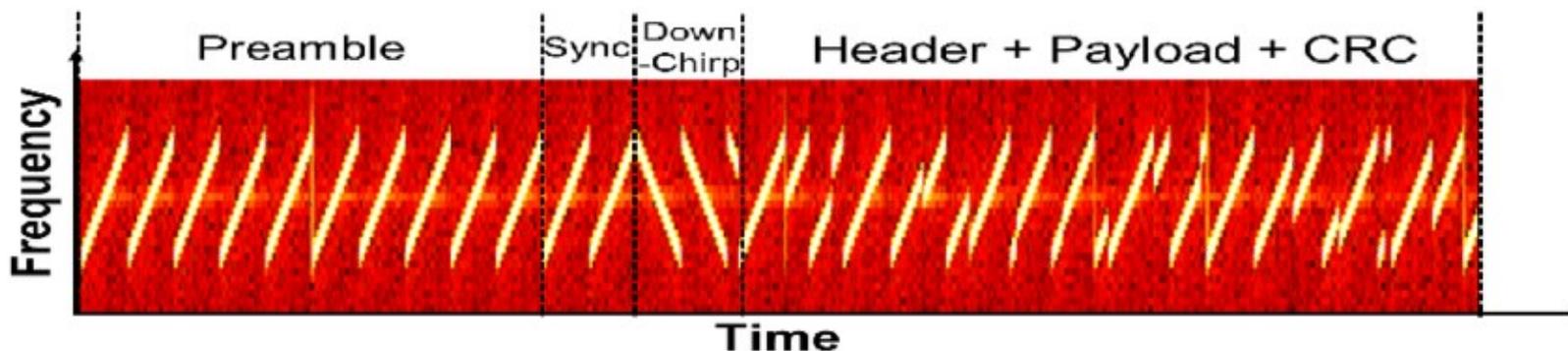


Figure 16: LoRa packet format [4]

▪ Sources of inspiration:



Figure 18: AmbaSat [5] (LoRa Module)

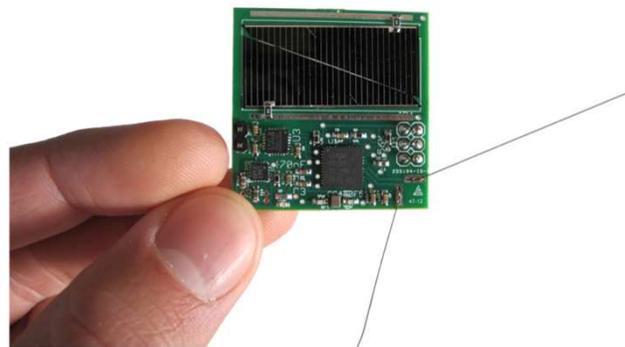


Figure 19: KickSat "Sprite" ChipSat (Dipole Antenna)

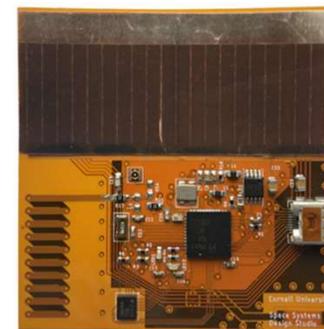


Figure 20: "Monarch" ChipSat (Polyimide substrate, solar cell)

▪ Key modules:

- Power: Ubiquity Solar 260mW flex GaAs cells
- Sensors: Orion B16 GPS, IMU, Temperature
- MCU: ATMEGA328P
- Downlink: RFM96 LoRa @ 100mW Tx

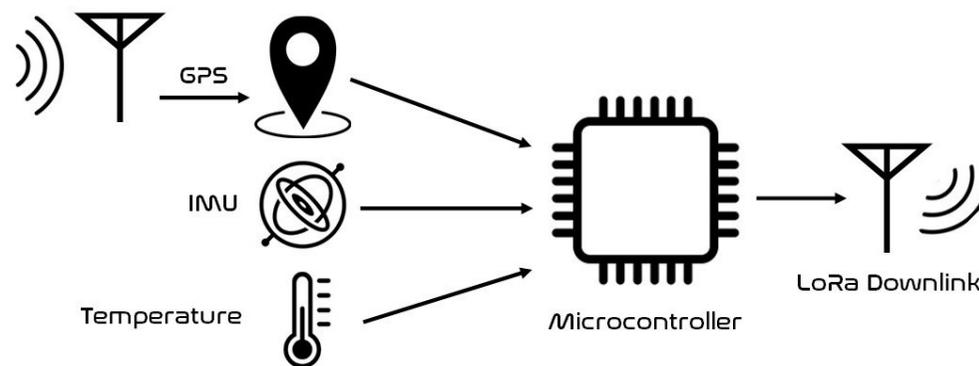
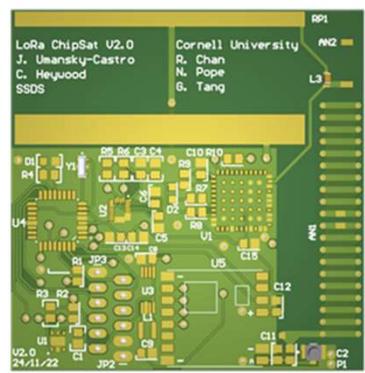
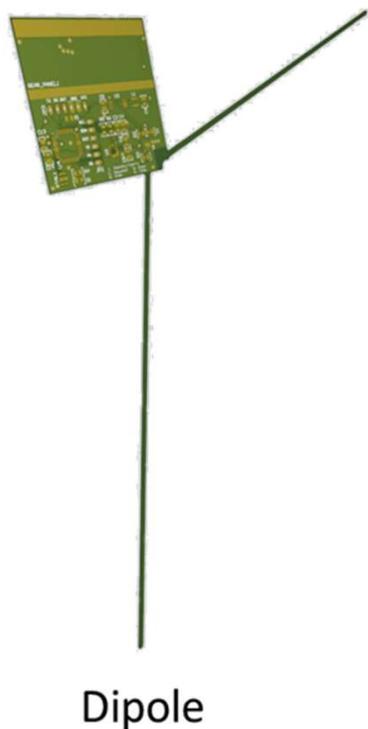
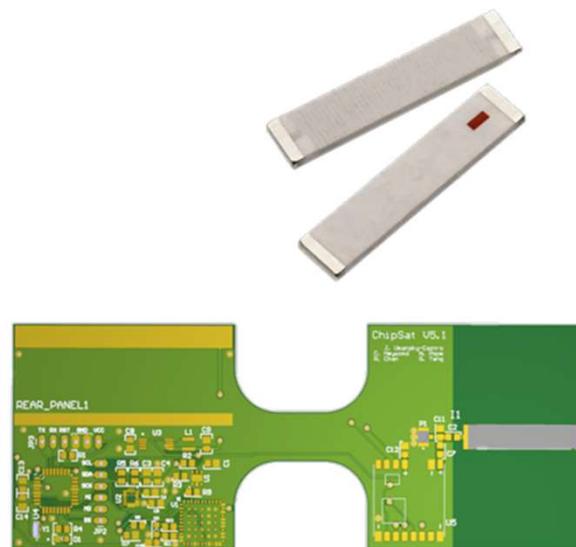


Figure 21: Alpha ChipSat T&C Subsystem Overview

[5] AmbaSat Press Release. "Technology start-up creates world's first space satellite kit." May 7, 2019.



Helical



Surface Mount Chip



Figure 22: LoRa ChipSat iterations designed and prototyped 2022-2023

- CST EM Software
- Modelling
- Optimization

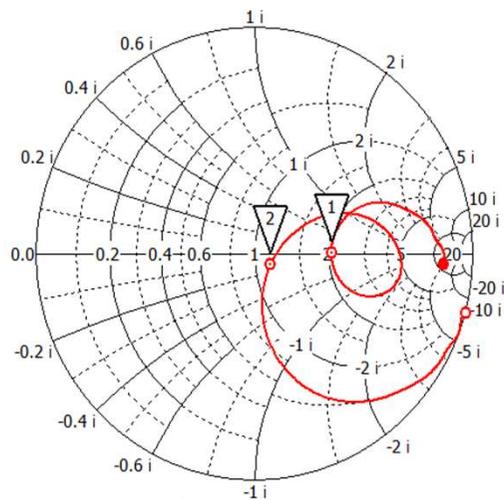


Figure 23: Simulated Smith chart for dipole design

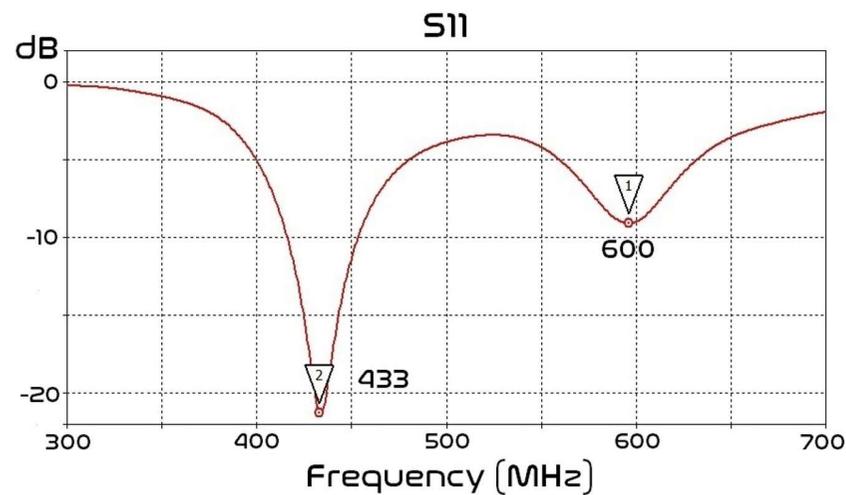


Figure 24: Simulated return loss plot for dipole design

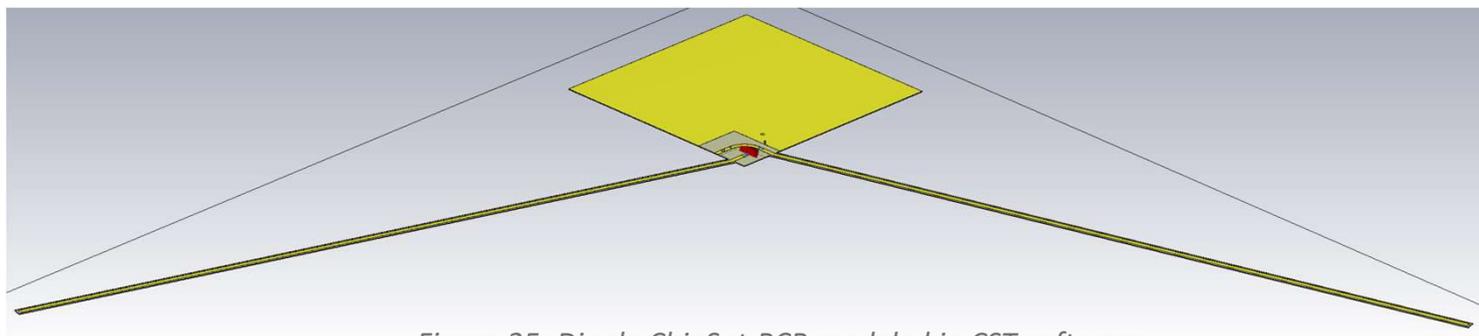


Figure 25: Dipole ChipSat PCB modeled in CST software

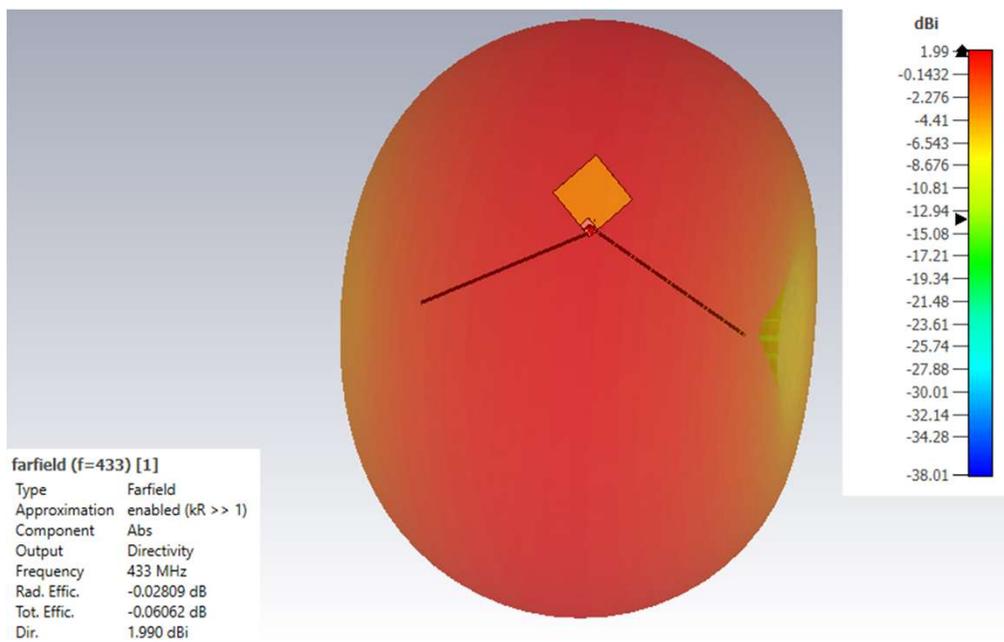


Figure 26: 3D farfield radiation plot simulated for ChipSat dipole antenna

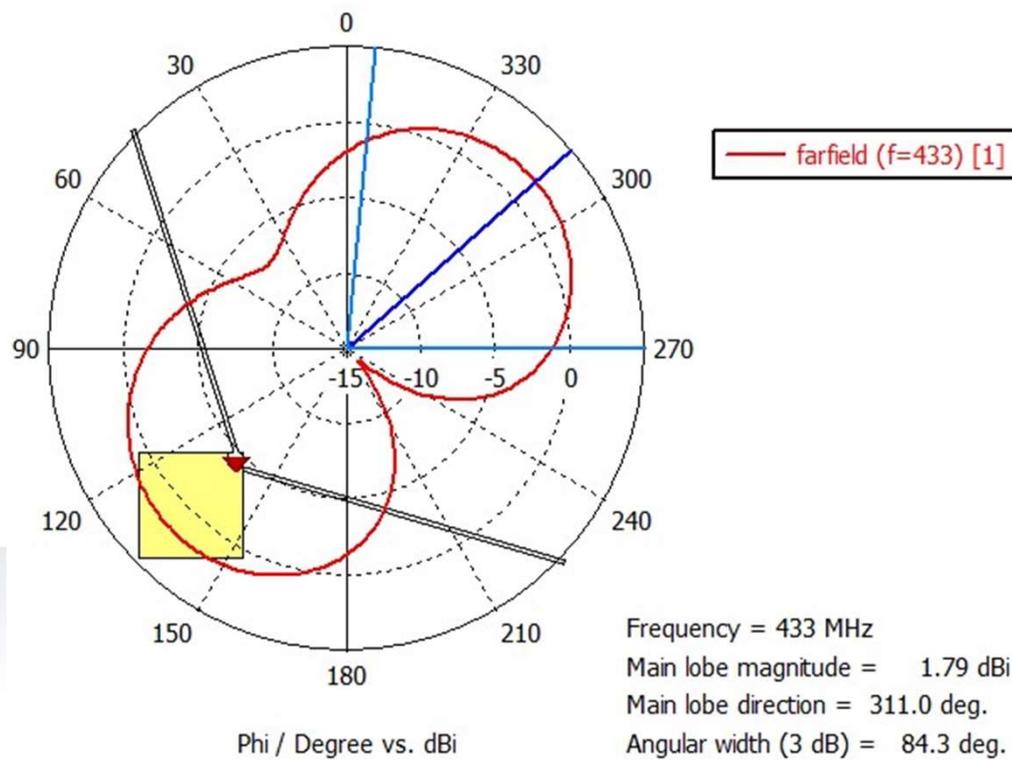


Figure 27: 2D farfield radiation plot simulated for ChipSat dipole antenna



Figure 28: Helical antenna ChipSat on thicker FR4 substrate

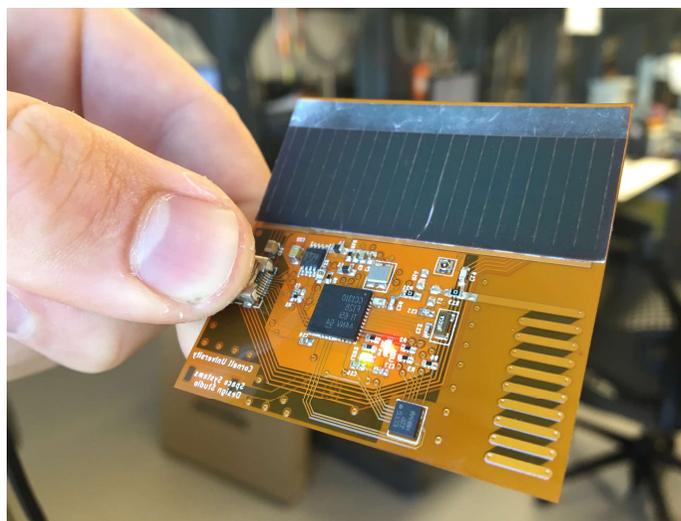


Figure 29: Helical antenna ChipSat on thin polyimide substrate



Figure 30: Side view of thin polyimide ChipSat PCB (no components soldered on)

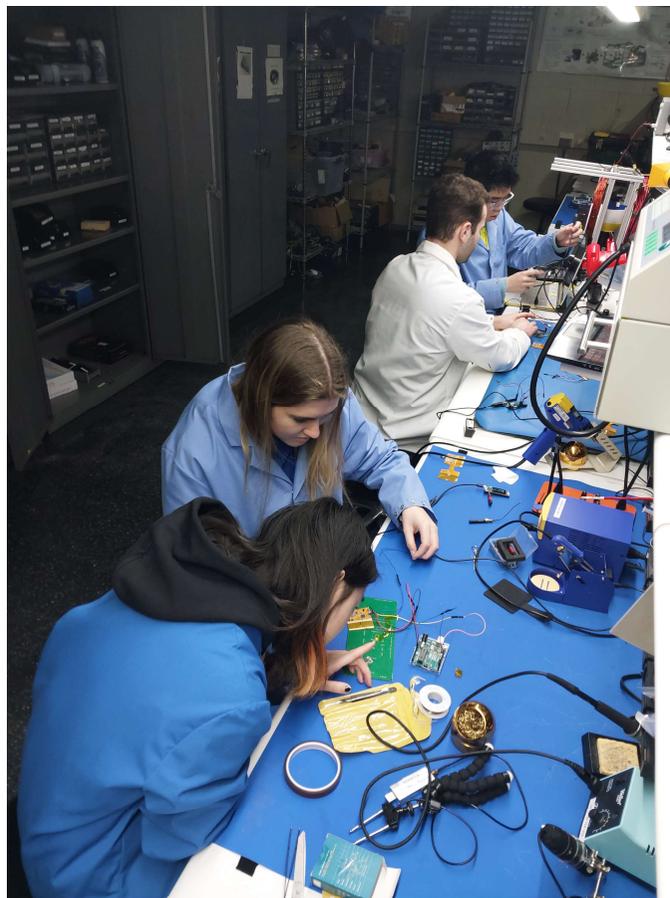


Figure 31: Cornell students prototyping ChipSats

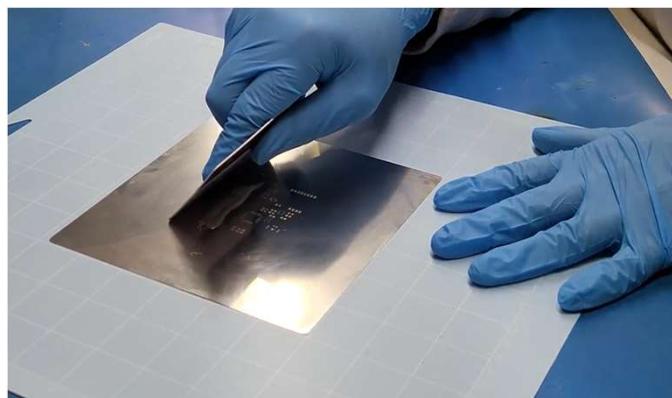


Figure 32: Spreading solder paste over PCB stencil

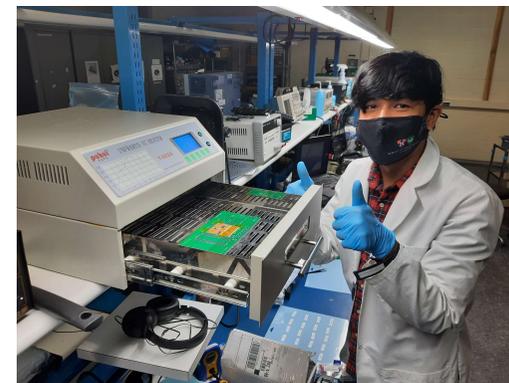


Figure 34: ChipSat placed in reflow oven

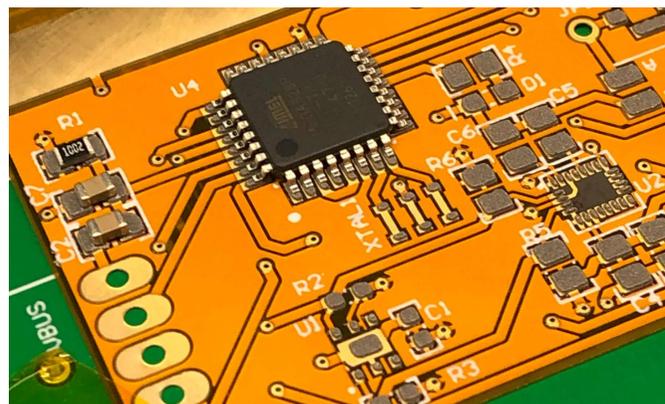


Figure 33: Placing components onto solder paste

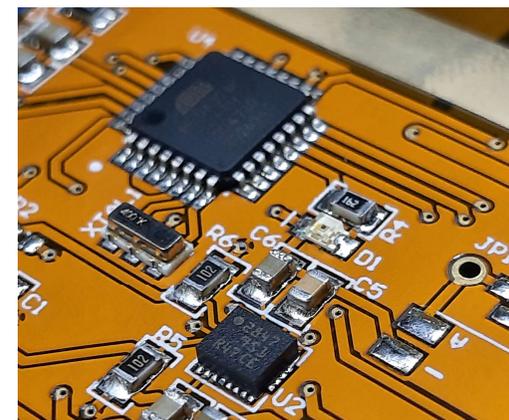


Figure 35: SMD components soldered on ChipSat [6]

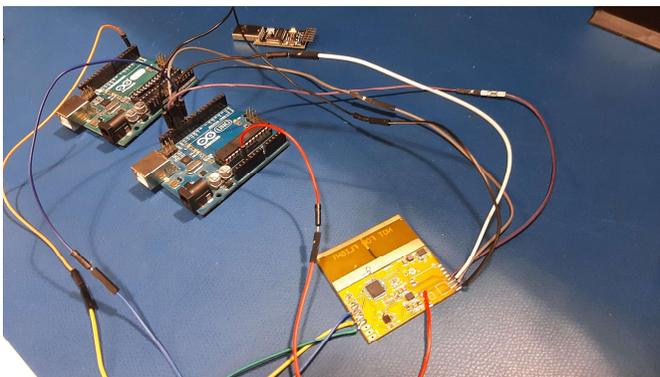


Figure 36: ChipSat wired for programming



Figure 37: Reading ChipSat sensors over serial output



Figure 38: Nano Vector Network Analyzer [Aliexpress]



Figure 39: ChipSat suspended for antenna analysis

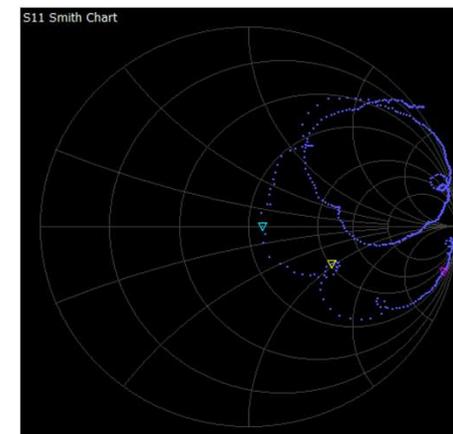


Figure 40: VNA Smith chart for dipole antenna

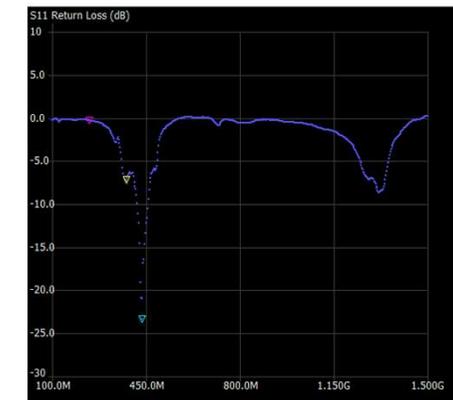


Figure 41: VNA return loss for dipole antenna

Antenna comparisons tests (400m)

- Determined best performing antenna

Light sail integration tests

- Quantified light sail interference

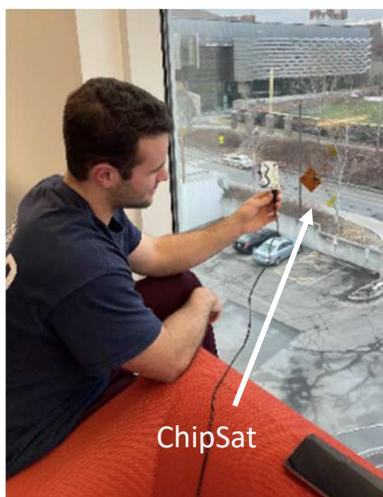
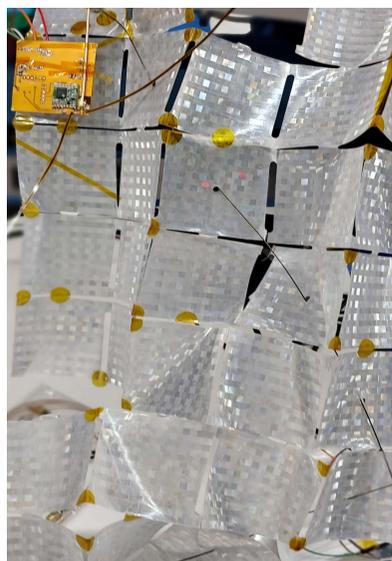


Figure 42: ChipSat-sail integration Figure 43: Transmitting ChipSat

Table 2: Antenna comparison test results

For reference,
 400m @433MHz = 77dB of path loss
 400km @433MHz = 137dB of path loss

ChipSat Testing					
Antenna	Tx Power	Max Atten (dB)	RSSI @ Max Atten (dBm)	SNR @ Max Atten (dB)	Notes
Monopole	100 mW	44	-138	-16	
Monopole	3.2 mW	36	-137.5	-15.5	Very directional
Chip 1	3.2 mW	30	-138.5	-16.5	Very directional
Chip 2	3.2 mW	30	-136.5	-15.5	Very directional
Dipole 1 (yellow tape on connectors)	3.2 mW	34	-137.5	-15.5	Got one packet at 40, 34 was n
Dipole 2	3.2 mW	40	-138	-17	Very directional at 40 dB atten
Dipole 2	100mW	61	-137	-16	



Figure 44: Short-range transmission test



Figure 45: Receiver setup



Launched from Maryland; Listening from Cornell

- Distance of 311km
- All receiver antennas able to hear ChipSat transmissions

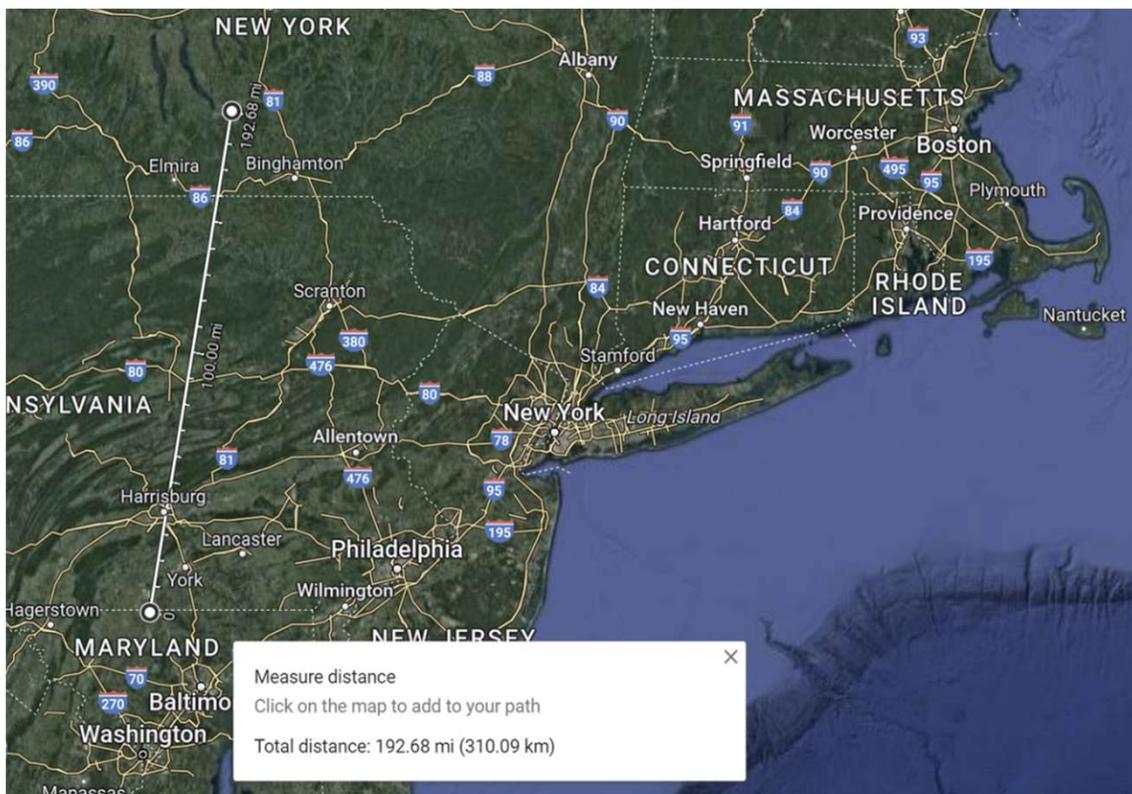


Figure 46: Line of sight distance between ChipSat and ground station during HAB test



Figure 47: Ground Stations near Ithaca, NY

Added over 20dB of additional attenuation to demonstrate link margin.

Feeling confident to launch!





How to get involved:

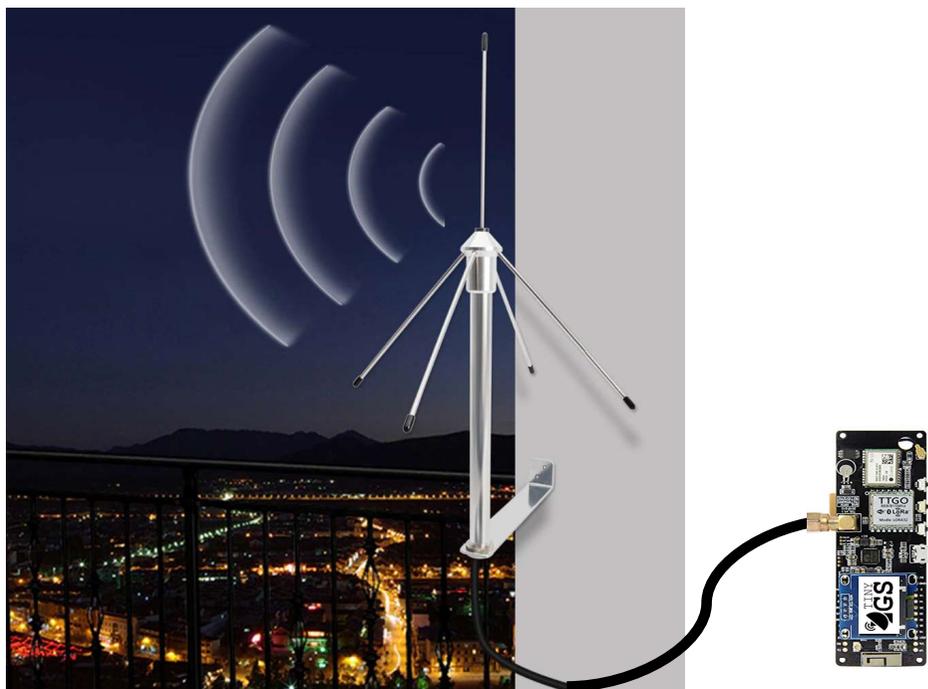


Figure 48: Minimum components needed for ChipSat ground station [Aliexpress]

Set up your own low-cost ground station to track our light sail!

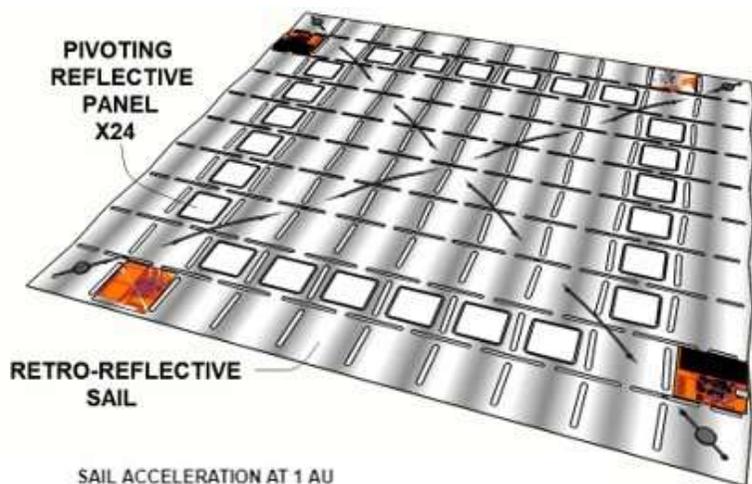
How to learn more:

Visit our exhibit at the Intrepid Sea, Air & Space Museum:



Figure 49: Cornell students visiting "Postcards from Earth" exhibit

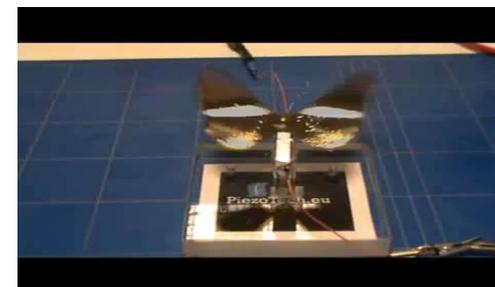
New website: alphacubesat.cornell.edu



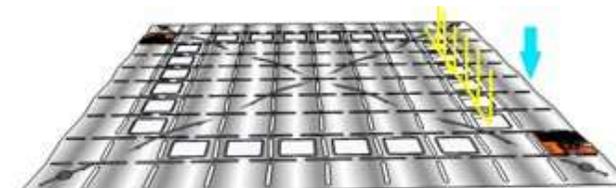
Sails with this mass-area ratio are capable of extremely high accelerations

With more control of the thrust vector, solar system exploration missions may be possible

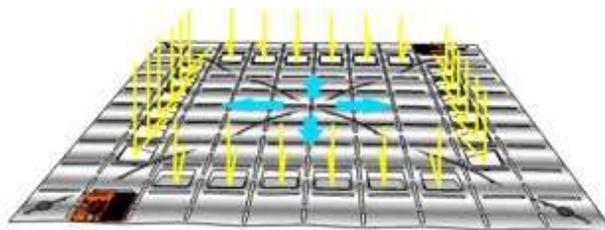
Piezo-actuated reflective panels enable this control



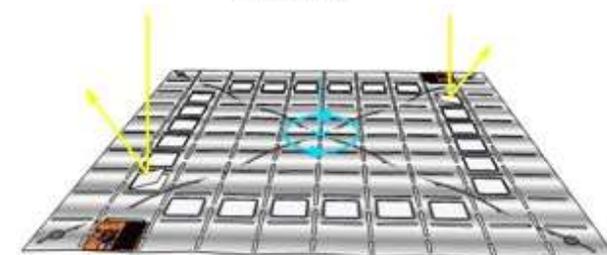
TRANSLATE



PITCH / YAW



STABILIZE



ROLL



LoRa communications has proven itself in recent years, and is an excellent fit for the ChipSat form factor.

Simulation tools and **in-house prototyping** equipment were instrumental in rapid and low-cost development of our newest generation ChipSat.

Long-range comms testing on the order of orbital distances is a key step to ensuring mission success.

Join **TinyGS** – we need all the help we can get to track our light sail in orbit!

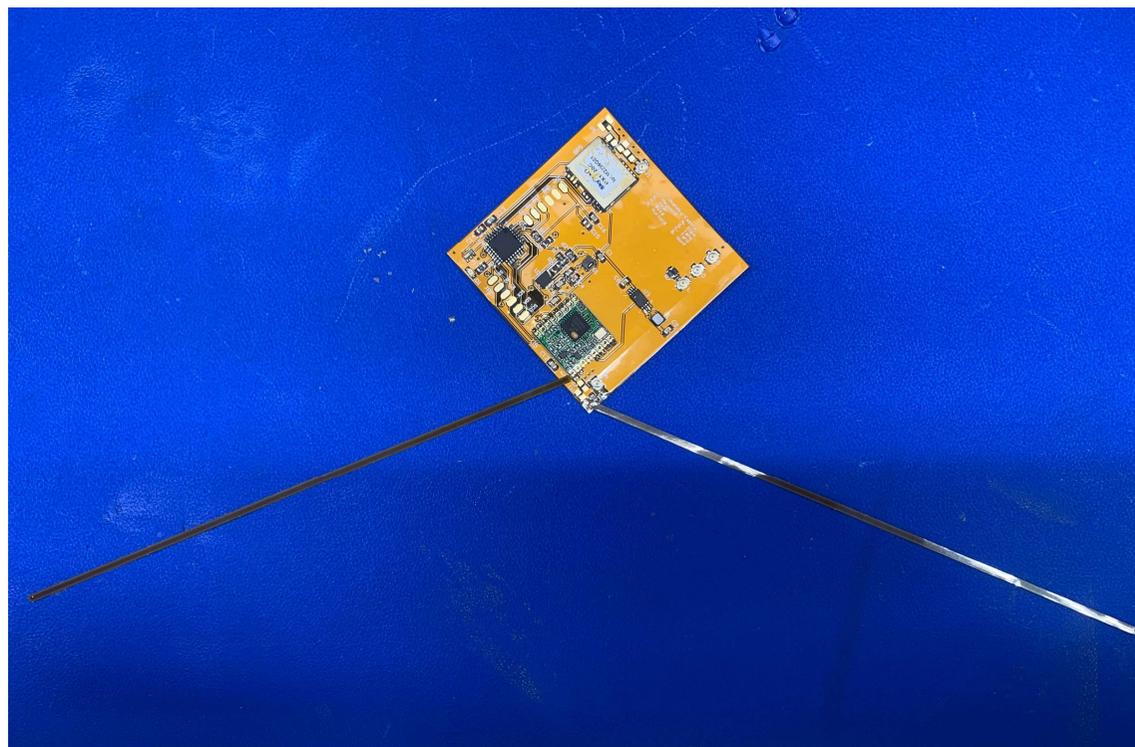


Figure 50: Fully assembled LoRa ChipSat prototype with dipole antenna



Cornell University

Acknowledgements



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Alfred P. Sloan
FOUNDATION



CornellEngineering
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References

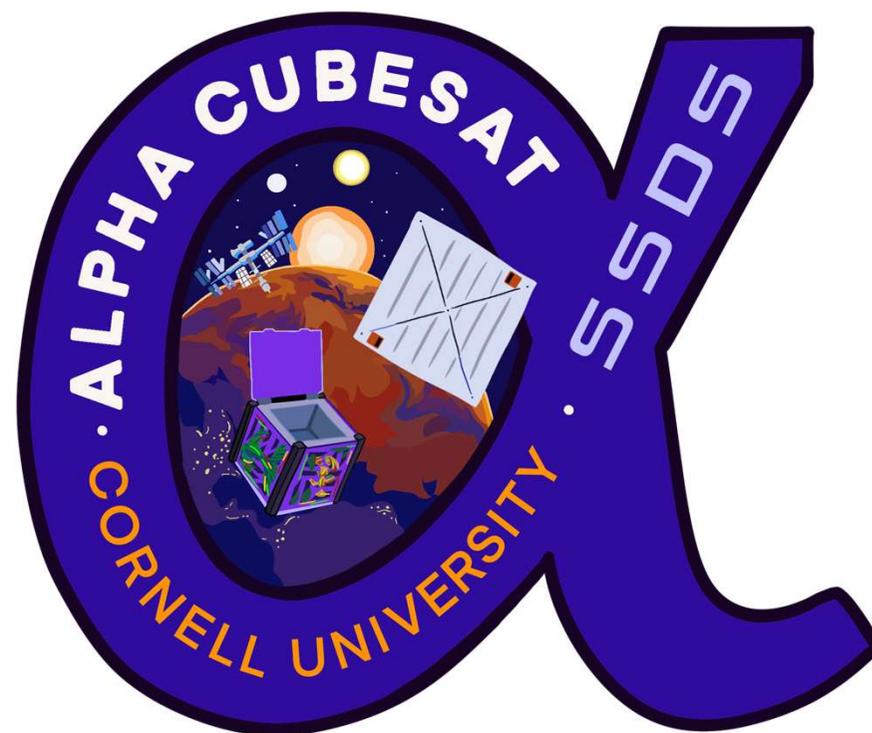
- [1] Umansky-Castro et al. “Design of the Alpha CubeSat: Technology Demonstration of a ChipSat-Equipped Retroreflective Light Sail,” AIAA SciTech 2021 Forum, January 2021
- [2] Tachi, Tomohiro. Freeform Rigid-Foldable Structure using Bidirectionally Flat-Foldable Planar Quadrilateral Mesh. 2011.
- [3] Manchester, Z., Peck, M., and Filo, A., “KickSat: A Crowd-Funded Mission To Demonstrate The World’s Smallest Spacecraft,” AIAA/USU SmallSat Conference, August 2013.
- [4] Shyamnath et al. (2017). LoRa Backscatter: Enabling The Vision of Ubiquitous Connectivity. Proceedings of the ACM on Interactive, Mobile, Wearable and Ubiquitous Technologies.
- [5] Ambasad Press Release. “Technology start-up creates world’s first space satellite kit.” May 7, 2019.
- [6] Umansky-Castro et al. “The Maker's CubeSat: Increasing Student-lab Capabilities in the Design, Integration & Test of the Alpha CubeSat.” AIAA/USU SmallSat Conference, August 2022.
- [7] Adams, V., and Peck, M., “R-Selected Spacecraft,” *Journal of Spacecraft and Rockets*, Vol. 57, 2019.



Questions?

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Andrew Filo: 43printing@gmail.com

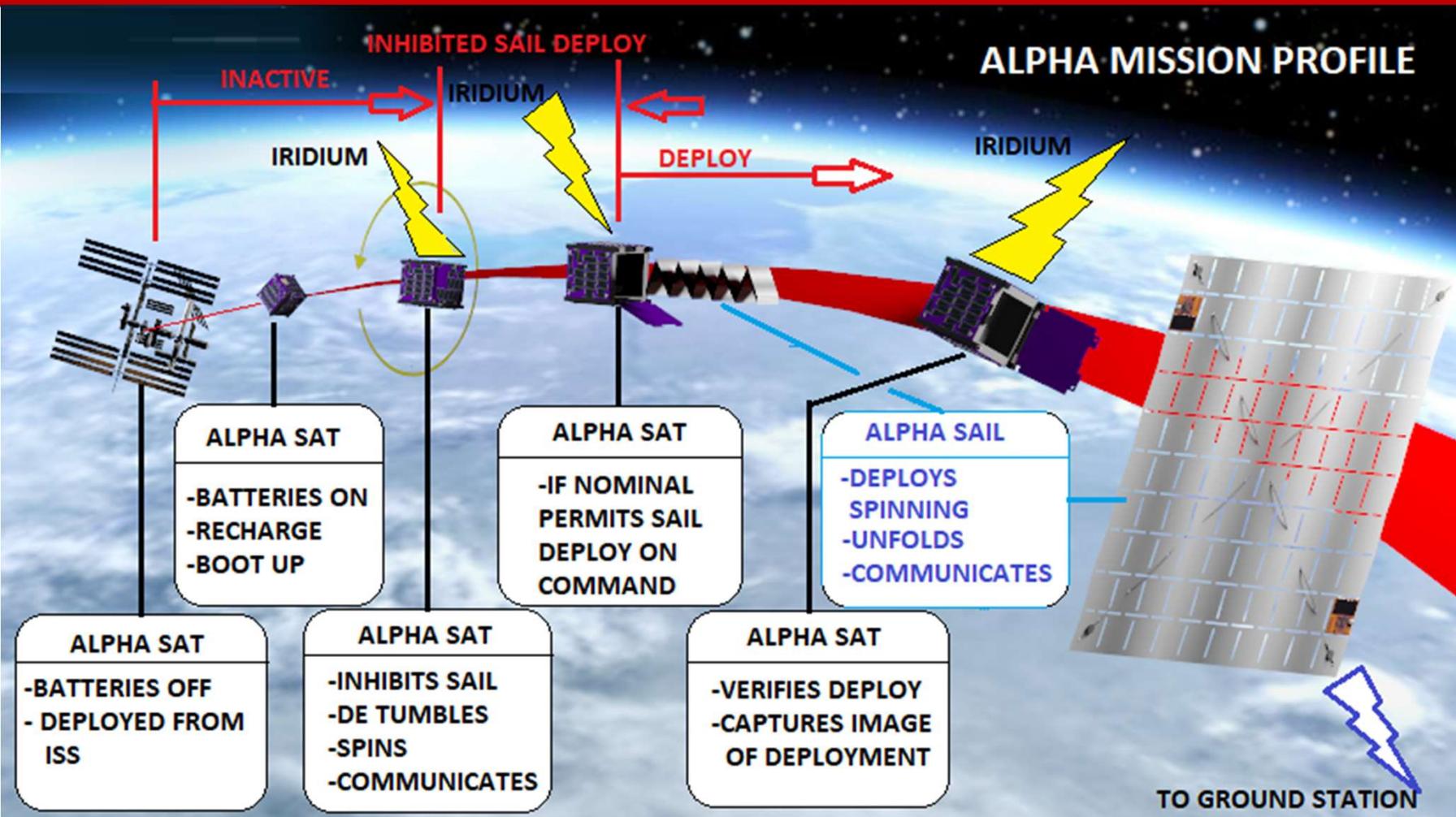




Cornell University



Backup



Alpha CubeSat mission profile [Image courtesy of Andrew Filo]



[Video courtesy of Andrew Filo]



Images courtesy of Andrew Filo

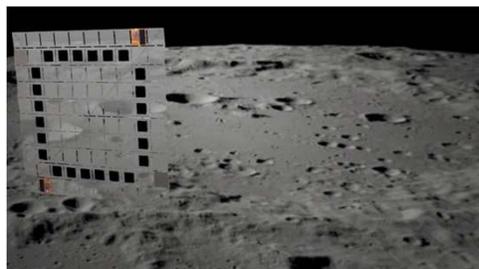
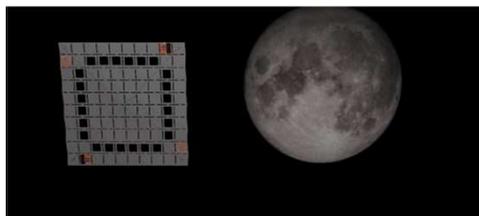
Alpha demonstrates retroreflective sail deployment and ChipSat capabilities



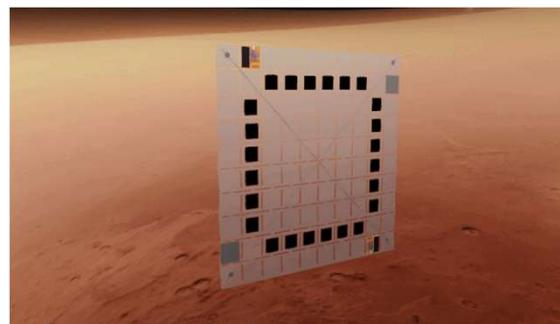
Earth Orbit

Piezoelectric sails enable steering for interplanetary trajectories

Lunar Flyby

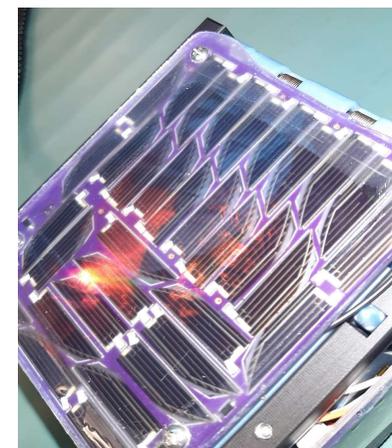
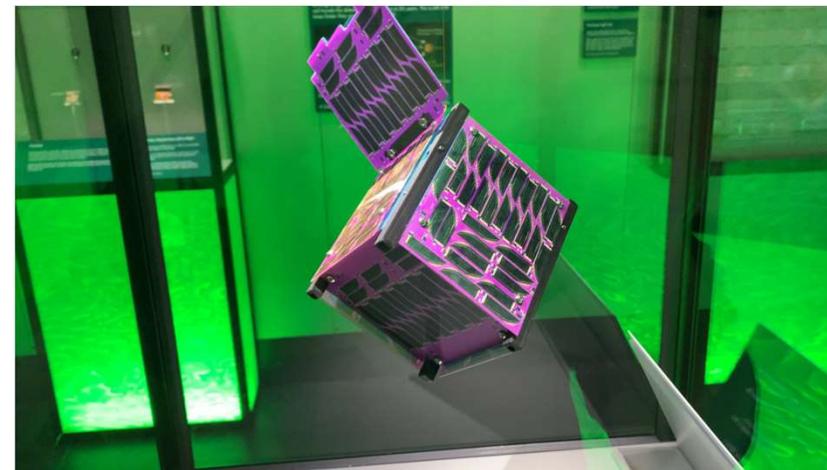


Mars EDL





CubeSat Holograms





Link Budget

Figure	Working	Result
Noise Bandwidth	$BN=10\log 500 \text{ kHz}$	57 dBHz
Bit rate (Rb, Bits per Symbol * Symbol rate)	$Rb=SF/((2^{SF})/BW)=4883 \text{ bps}$ $10\log(4883)$	37 dBbps
Bandwidth to bitrate ratio	$BNRB=57 \text{ dBHz}-37 \text{ dBbps}$	20 dB/bit
Thermal (Johnson) Noise Power	$N_{\text{thermal}}=10\log kTB$ $=10\log 1.38 \times 10^{-23} \text{ dBW}+30 \text{ dB}$ $\text{dBm}+10\log 1028+BN$	-111 dBm
Carrier-to-noise ratio	$CN=P-N$ $=-146 \text{ dBm}-(-111 \text{ dBm})$	-35 dB
Bit energy to noise ratio (SNR)	$Eb/N0=BN/RB+C/N$ $=20 \text{ dB}-35 \text{ dB}$	-15 dB
BER Significance level		7.5×10^{-6}



- Each data bit encoded as a 512 bit pseudorandom number (PRN)
- Correlated via sliding inner product

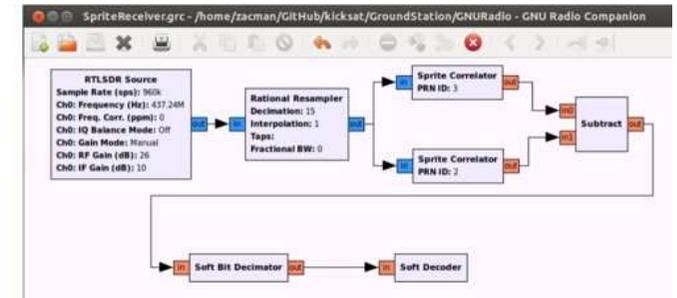
$$x_k = p^\dagger \begin{bmatrix} s_{k-N} \\ \vdots \\ s_k \end{bmatrix}$$

- Coding gain is a function of PRN length

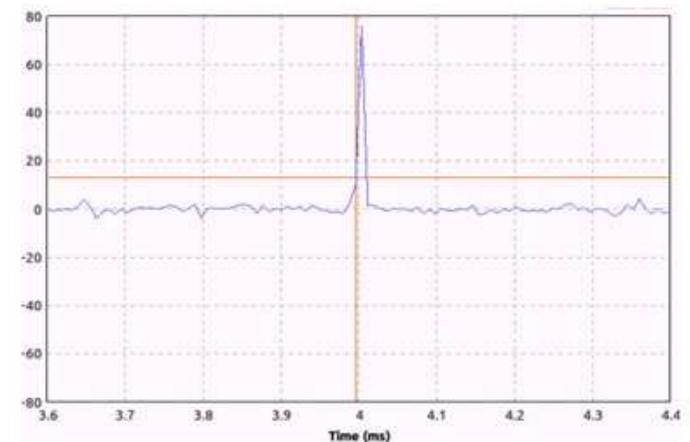
$$G_c = 10 \cdot \log_{10}(511) \approx 27\text{dB}$$

Forward Error Correction (FEC) added in case of cross-correlations between PRNs

Result: 64kbps Tx rate → 62bps data rate



GNU Radio Decoder



Correlation spike from matched filter